





SPEED Manual Chain Hoists T2 Series - 0.5 to 50 ton Standard Capacity

SPEED T2 incorporates state-of-the-art design and technology

to provide superior performance. Lighter and more compact than others in its class, yet highly efficient, this hoist spares nothing when it comes to lifting power.

With capacities from 0.5t to 50t, the T2 shines in a wide range of lifting applications.

Helping to set this hoist apart is the use of SPEED's smallest yet strongest load chain.

This load chain has a breaking strength of 1,000N/mm2 (100kgf/mm2).

SPEED's exclusive process technology and years of experience assure superior quality and performance.

With its impressive array of features and benefits, we are confident the T2 will meet your most demanding needs.

- All SPEED T2 Chain Pulley Blocks are tested to 150% of rated capacity
- All SPEED Hooks have a safety factor 5:1

Best Design Highest Efficiency and Reliability SPEED T2

Outstanding features

A high-strenght load chain and a dry-type braking mechanism combine with a highly - efficient compact design to provide smooth and reliable operation and outstanding performance



















Features



Gear Case and Hand Wheel Cover are Resistant to External Shocks

Both sides of the hoist are covered with a thick steel gear case and reinforced wheel cover. Manufactured using state-of-the-art technology, these critical components are ideally shaped and highly rigid to maintain bearing alignment and withstand external shock

2 Double Enclosures Protect Against Rainwater and Dust Intrusion

The braking mechanism, comprising the heart of the hoist, is securely enclosed within the wheel and brake covers. This double coverage protects the internal mechanisms from intrusion by weather elements, mud and dust. Further, the hand chain guide attached to the wheel cover provides durability and a smooth operation of the hand chain on the hand chain wheel.

3 Double Pawl Spring Mechanism Increases Safety and Reliability

The T2 insists on two pawl springs to deliver an extra degree of performance in case one spring is damaged.

Sure and Reliable Mechanical Brake

SPEED's dry-type asbestos-free mechanical brake ensures outstanding stopping power and safety for high performance operation.

Hooks for Easy Work

Heat-treated to withstand the rigors of the toughest jobs, the T2's top and bottom hooks are ready to make your work easier. The bottom hook's relatively large dimensions enable a load to be quickly stabilized in the proper position while the bottom yoke's protecting guard protects the chain pin and nut from damage, further enhancing safety.

6 Bearing Mechanism Increases Mechanical Efficiency

SPEED's unique ball and needle bearings optimize mechanical efficiency and produce high power output with a minimum of manual input

Load Chain Guide Mechanism Smooths Operation

Superior performance is designed into the T2. Smooth load chain movement is facilitated by having a chain guide mechanism in the flanged load sheave and guide roller.

Highly Accurate and Durable Gears

Years of research and development have enabled SPEED to produce compact, highly efficient and durable gears.

Stopper Prevents Excessive Lowering

SPEED's carefully engineered stopper assembly not only prevents a load from being lowered too far, but even keeps the chain from exiting the mechanism. Increased pull force signals the operator the load has been lowered to the maximum extent.

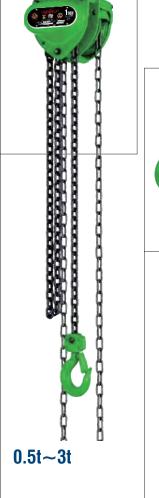
10 Highly Strong Load Chain Load chains

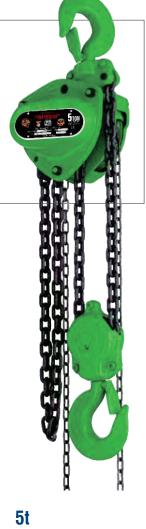
the component comprising the heart of the chain hoist, are made of an exclusively developed, heat treated special steel alloy. Carefully selected special steel is entirely processed at SPEED's fully automated production facilities under the most stringent quality control. Thus, all of the SPEED chains are uniform in high breaking stress of 1000N/mm2(100kgf/mm2). They have excellent quality including toughness and resistance to wear and corrosion.

VARIATION



0.5t to 50t







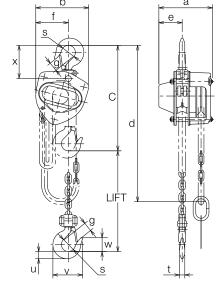


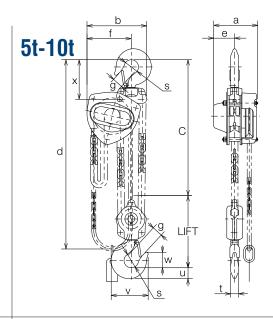


Specification & Dimensions

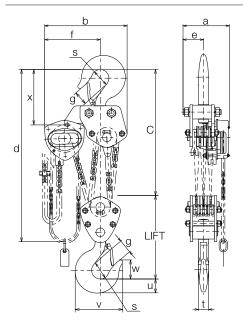


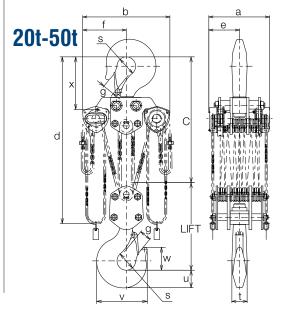
0.5t-3t





15t





- Any lift of chain is available upon request.
- As **SPEED** Chains are heat treated, splicing of the load chain is prohibited. In case longer lifting is required, specify required lifting height when ordering.



Operating environmental conditions

Operating temperature range -40°C to +60°C

Operating humidity range
Use the hoist at under 100%RH. This product cannot be used in water.

Materials
Standard materials are used. Special materials such as sparkless materials and asbestos are not used. With regard to the environmental load substances, 6 substances defined in the RoHS directives are not contained in this product.

SPECIFICATIONS

| Rated Load (W.L.L.) | Code | Std. Lift (m) | Hand Chian Folded Lenght (m) | Chain Pull to Lift Full Lad (kgf) | Chain O' hauled to Lift Load One Meter (m) | Load Chain Diax Chain Fall (mm) | Test Load (t) | Mass (Net weight) (kg) | Shipping Mass (weight) (approx.) (kg) | Mass (weight) In kg for Additional One Meter of Lift (kg) |
|---------------------------|-------|------------------|---------------------------------------|--|--|---------------------------------------|------------------|------------------------------|--|---|
| 0.5 | T2005 | 3 | 3 | 24 | 25 | 5.0 X1 | 0.75 | 9.6 | 10.5 | 0.3 |
| 1 | T2010 | 3 | 3 | 25 | 43 | 6.0 X1 | 1.5 | 11.2 | 13 | 0.6 |
| 2 | T2020 | 3 | 3 | 35 | 70 | 8.0 X1 | 3 | 16.25 | 20 | 1.25 |
| 3 | T2030 | 3 | 3 | 40 | 114 | 10 X 1 | 4.5 | 29 | 35 | 2 |
| 5 | T2050 | 3 | 3 | 37 | 198 | 10 X 2 | 7.5 | 29.3 | 41.3 | 4 |
| 7.5 | T2075 | 3 | 3 | 37 | 297 | 10 X 3 | 11.25 | 44 | 62 | 6 |
| 10 | T2100 | 3 | 3 | 40 | 396 | 10 X 4 | 15 | 55 | 49 | 8 |
| 15 | T2150 | 3 | 3 | 38 | 597 | 10 X 6 | 22.5 | 99 | 135 | 12 |
| 20 | T2200 | 3 | 3 | 40 | 39 X 2 | 10 X 8 | 30 | 142 | 190 | 16 |
| 30 | T2300 | 3 | 3 | 43 | 495 X 2 | 10 X 12 | 45 | 178 | 250 | 24 |
| 40 | T2400 | 3 | 3 | 43 | 693 X 2 | 10 X 14 | 60 | 546 | 630 | 28 |
| 50 | T2500 | 3 | 3 | 49 | 79 X 2 | 10 X 16 | 75 | 694 | 790 | 32 |

- Other capacities are available upon request.
- Any lift of chain is available upon request.
- As SPEED chains are heat treated, splicing of the load chain is prohibited.
- When ordering, specify the lifting height.
- Chain falls vary depending on the capacity of each hoist.

DIMENSIONS (mm)

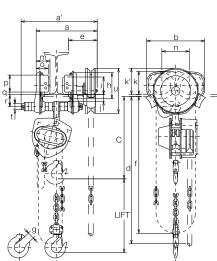
| Rated Load (W.L.L.) (t) | Headroom :C | а | b | d | е | f | g | S | t | u | V | w | х |
|----------------------------------|----------------|-----|-----|------|-----|-----|------|------|------|------|-------|-------|-----|
| 0.5 | 285 | 125 | 161 | 2500 | 69 | 99 | 27 | 35.5 | 12.1 | 17 | 77 | 35 | 89 |
| 1 | 375 | 151 | 172 | 2500 | 71 | 99 | 27 | 40 | 16 | 21.8 | 93 | 41 | 101 |
| 2 | 470 | 175 | 210 | 3000 | 87 | 125 | 37 | 50 | 21.8 | 30 | 116 | 49 | 124 |
| 3 | 548 | 205 | 255 | 3100 | 78 | 162 | 42 | 65 | 27.2 | 37.5 | 138 | 57 | 148 |
| 5 | 688 | 189 | 280 | 3600 | 91 | 194 | 46.5 | 63 | 34.5 | 47.5 | 161 | 67.5 | 172 |
| 7.5 | 690 | 189 | 433 | 4200 | 91 | 253 | 47 | 67 | 47.5 | 63 | 131 | 97.5 | 275 |
| 10 | 765 | 189 | 463 | 4200 | 111 | 308 | 54 | 85 | 47.5 | 63 | 131 | 97.5 | 295 |
| 15 | 900 | 189 | 776 | 4700 | 119 | 337 | 70 | 95 | 60 | 80 | 275 | 110 | 320 |
| 20 | 950 | 189 | 900 | 4800 | 187 | 373 | 80 | 106 | 67 | 90 | 301 | 125 | 351 |
| 30 | 1300 | 404 | 746 | 4800 | 202 | 373 | 103 | 125 | 85 | 112 | 367 | 143 | 400 |
| 40 | 1480 | 502 | 760 | 4900 | 251 | 380 | 96 | 145 | 123 | 133 | 412.5 | 182.5 | 445 |
| 50 | 1560 | 544 | 796 | 4900 | 272 | 398 | 100 | 165 | 135 | 155 | 447.5 | 202.5 | 467 |



TROLLEY-CONNECTED HOIST

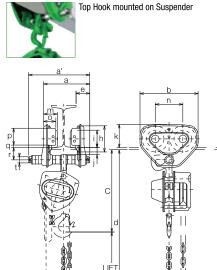


GEARED TYPE





PLAIN TYPE



SPECIFICATIONS

| Rated Load (W.L.L.) (T) | Code | Std. Lift (m) | Hand Chain Folded Length (m) | Load Chain Dia. x Chain Fall (mm) | Test Load (T) | Mass (Net Weight) (kg) | Mass [weight] in kg for Additional One Meter of Lift (kg) |
|----------------------------------|-------|------------------|------------------------------------|---|------------------|------------------------------|--|
| 0.5 | MB005 | 3.0 | 3.0 | 5.0 x 1 | 0.75 | 20.1 | 0.3 |
| 1 | MB010 | 3.0 | 3.0 | 6.0 x 1 | 1.5 | 27.2 | 0.6 |
| 3 | MB030 | 3.0 | 3.0 | 10 x 1 | 4.5 | 67 | 2 |
| 5 | MB050 | 3.0 | 3.0 | 10 x 2 | 7.5 | 82.3 | 4 |
| 7.5 | MB075 | 3.0 | 3.0 | 10 x 3 | 11.25 | 127 | 6 |
| 10 | MB100 | 3.0 | 3.0 | 10 x 4 | 15 | 149 | 8 |
| 15 | MB150 | 3.0 | 3.0 | 10 x 6 | 22.5 | 269 | 12 |
| 20 | MB200 | 3.0 | 3.0 | 10 x 8 | 30 | 316 | 16 |

- •MB and PP mean the T2 Series Chain Pulley Block connected with the T2 Series geared trolley and plain trolley respectively.
- Figures in parentheses show the data for the plain trolley. Other data are the same for both the plain and geared trolleys.
- The data for the standard I-beam width and the minimum radius for a curve is the same data as that shown on page 9.
- •15 ton-and-over capacity trolleys have 6-8 wheel construction.
- •30 ton-and-over capacity versions are available by request.

DIMENSIONS (mm)

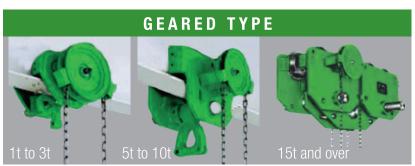
| Rated Load (W.L.L.) (T) | Head room :C | a (Max) | a | b | d | е | f | g | h | i | j | k | k | m | n | 0 | р | q | r | t | u |
|----------------------------------|--------------------|------------|----------|----------|------|--------|------|------|---------|--------|--------|--------|-----|----------|---------|--------|--------|----|--------|--------|-----|
| 0.5 | 305(295) | 275(173) | 309(204) | 236(182) | 2500 | 16(46) | 2300 | 27 | 106(82) | 71(60) | 28(19) | 95(76) | 106 | 56(47.5) | 112(84) | 50(42) | 69(54) | 10 | 50(38) | 25(22) | 183 |
| 1 | 305 | 275(215) | 309(249) | 236 | 2500 | 16(56) | 2300 | 29 | 106 | 71 | 28 | 95 | 106 | 56 | 112 | 50 | 69 | 10 | 50 | 25 | 183 |
| 2 | 380 | 349(218) | 385(300) | 280 | 3000 | 54(69) | 2800 | 36 | 127 | 85 | 34 | 112 | 109 | 71 | 131 | 63 | 83 | 10 | 62 | 32 | 183 |
| 3 | 535 | 359(280) | 385(320) | 324 | 3100 | 57(79) | 2800 | 42.5 | 148 | 100 | 36 | 134 | 114 | 80 | 152 | 74 | 102 | 10 | 68 | 36 | 183 |
| 5 | 660 | 377(273) | 401(297) | 400 | 3600 | 56(53) | 3300 | 46.5 | 169 | 118 | 47 | 144 | 131 | 81 | 178 | 70 | 104 | 10 | 88 | 54 | 183 |
| 7.5 | 870 | 443 | 595 | 180 | 4300 | 182 | 3700 | 72.5 | 185 | 155 | 53 | 170 | 165 | 120 | 196.5 | 104 | 89 | 8 | 153 | 70 | 214 |
| 10 | 860 | 443 | 595 | 180 | 4300 | 182 | 3700 | 72.5 | 185 | 155 | 53 | 170 | 165 | 120 | 196.5 | 104 | 89 | 8 | 153 | 70 | 214 |
| 15 | 1150 | 454 | 677 | 1000 | 4800 | 182 | 4200 | 80 | 185 | 155 | 62 | 170 | 165 | 120 | 716.5 | 104 | 89 | 8 | 203 | 80 | 214 |
| 20 | 1310 | 454 | 677 | 1000 | 4900 | 182 | 4200 | 81 | 185 | 155 | 62 | 170 | 165 | 120 | 716.5 | 104 | 89 | 8 | 203 | 80 | 214 |

• Figures in () are for PLAIN TYPE, Others are same as GEARED TYPE.

Speed Universal Trolleys T2 Series

PLAIN TYPE





•Shape of the Suspender for 3t is similar to the shape of the Suspender for 5t.

SMOOTH AND RELIABLE OPERATION

Mumpers & Buffers

SPEED's T2 Series Trolleys have bumpers, which fix trolley surely on the beam and guard against damage to a trolley and wheels arising from a collision with the stopper or between two trollerys. Buffers are available as option to install on the bumpers. Also, extended arms are available as option to install on the bumpers

to help prevent damage to a hoist from collision from a hoist suspended on troleys on the same beam.



Buffer is prepared an option.





Accommodates a Wide Selection of Beam Widths

Trolleys are adjustable for various widths of both tapered and flat flanges by changing the adjustable spacers. They can also fit on beams of up to 305 mm flange width by replacing the suspension shaft, spacers and associated parts

Light and Compact Models

SPEED's years of trolley design experience make it possible to produce light and compact trollerys.

Improved Track Wheel Durability

SPEED's unique press process and heat treatment ensure high track wheel strength, leading to improved reliability and performance.

Specially Contoured Wheels Provide Security

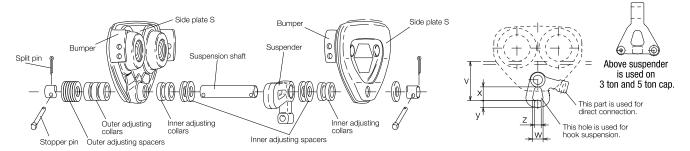
This trolley maintains secure contact between wheels and flange surfaces even under highly variable load weights thanks to the carefully designed contours of the steel trolley wheels

Pivot Mounted Side Plates Ensure Even Weight Distribution

Both side plates are pivot mounted so that trolleys can move freely at adequate angles to the flange surface in spite of welded joints the might otherwise cause uneven weight distribution on the four wheels.

Ball Bearing Wheels Offer High Performance

High - grade, zero - lubrication sealed ball bearings are used on all wheels for smooth and reliable operation.



SPECIFICATIONS

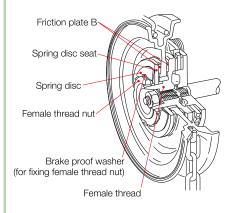
| Rated | """ | | Flange | Flange Width Adjustability (mm) | | | | | | Dimensions (mm) | | | | | | |
|------------------|--------|---------|-----------------|---------------------------------|------------|------|------|------------------|-----|--------------------------------------|----|-------------|------------|--------|--|--|
| Load (W.L.L.) | Plain | Geared | Standard Option | | tion | (kg) | | Folded Length | v | w | х | V | Z | | | |
| ` (T) ´ | Trolle | Trolley | Standard | W 20* | W 30* | (M) | TSP | TSG | (m) | • | ** | | y | _ | | |
| 0.5 | PPT005 | GT005 | 50 to 102 | 103 to 203 | 204 to 305 | 0.8 | 10 | 10.5 | 3.0 | 75 | 32 | 28 | 14(18) | 14(18) | | |
| 1 | PPT010 | GT010 | 58 to 127 | 128 to 203 | 204 to 305 | 0.9 | 14.5 | 16 | 3.0 | 96 | 40 | 32 | 18 | 18 | | |
| 2 | PPT020 | GT020 | 82 to 153 | | 154 to 305 | 1.0 | 22 | 34 | 3.0 | 109 | 52 | 42 | 22 | 22 | | |
| 3 | PPT030 | GT030 | 82 to 153 | | 154 to 305 | 1.2 | 34 | 38 | 3.0 | 124 | 63 | 52 | 24 | 30 | | |
| 5 | PPT050 | GT050 | 100 to 178 | | 179 to 305 | 1.3 | 47 | 83 | 3.0 | 142 | 74 | 62 | 33 | 36 | | |
| 7.5 | | GT075 | 150 to 220 | | 221 to 305 | 2.0 | 77 | 94 | 3.0 | | | | | | | |
| 10 | | GT100 | 150 to 220 | | 221 to 305 | 2.0 | 88 | 170 | 3.0 | | | | | | | |
| 15 | | GT150 | 150 to 220 | | 221 to 305 | 3.5 | 163 | 174 | 3.0 | | | | s hook sus | | | |
| 20 | | GT200 | 150 to 220 | | 221 to 305 | 3.5 | 165 | 337 | 3.0 | type for 7.5 ton and over cap. as st | | cap. as sta | .ndard. | | | |

- Figures in () are for GT005. *: W20 and W30 mean 203 and 305mm flange width adjustability as option.
 In case of 7.5t and over capacity, trolley wheels for tapered flange are optional Wheels for flat flanges are available as option. If you prefer wheels for flat flanges, please specify it in advance.
- •In case of only straight I-beam, 0.5ton plain trolley can be used on 57mm and less width beam and 1 ton plain trolley and geared trolley can be used on 73mm and less width beam and 2.5 & 3ton plain and geared trolley can be used on 89mm and less.

SPEED MANUAL CHAIN HOISTS OPTIONAL EQUIPMENT

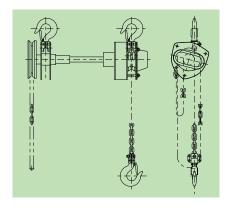
Overload Protection Device (OLL)

The hoist overload limiter protects the hoist mechanism from damage due to overloading. When and overload is applied to the hoist, the overload limiter actuates to stop lifting.



Hoist with Extended Hand Wheel Shaft

When work site conditions necessitate operating a hoist at a distance, the exttended hand wheel shaft provides added convenience. The standard length of the extended shaft is 1m.



Corrosion Resistant Grade 80 Chain

We recommend chain hoists with Grade 80 chain when out standing corrosion resistance is required. These chains are especially suited for use at work sites under the strong influences of rain and seawater, corrosive vapors and chemicals, etc.

Because Grade 80 chains are manufactured by applying a unique osmotic - diffusion treatment to special metalsusing SPEED's exclusive technology, they are extremely resistant to corrosion and are immune to peeling of the nickel - plating.



Please consult with your nearest SPEED distributor prior to purchase to ensure the correct Grade 80 chain selection as the corrosion resistance efficiency varies according to the environmental chemicals at the application work site.

Trolley for Small Radius Curved Beams

Small radius curve trolley operation is available upon request by removal of the protectivelug. please consult with your nearest SPEED distributor for details.

| Rated Load (W.L.L.) (t) | Std. Flange width (mm) | Min. radius for Curve (mm) | | | | |
|-------------------------------|---------------------------------|-------------------------------------|--|--|--|--|
| 0.5 | 74 to 127 (58 to 102) | 450 (350) | | | | |
| 1 | 74 to 127 | 450 | | | | |
| 2 | 82 to 153 | 550 | | | | |
| 2.5 | 90 to 153 | 650 | | | | |
| 3 | 90 to 153 | 650 | | | | |

Figures in parentheses show date for the plain trolley.

Spark Resistant Hoist

SPEED produces special spark-resistant chain hoists for use on work sites where spark protection is required. Please consult with your nearest SPEED distributor about the specific needs of your work site.

Chain Constainer

In situations where the load chain on the no-load side is a hindrance when the load is raised, the load chain can be kept in a chain container attached to the chain hoist. Both steel and canvas chain container are available upon request.

Rail Clamp Device

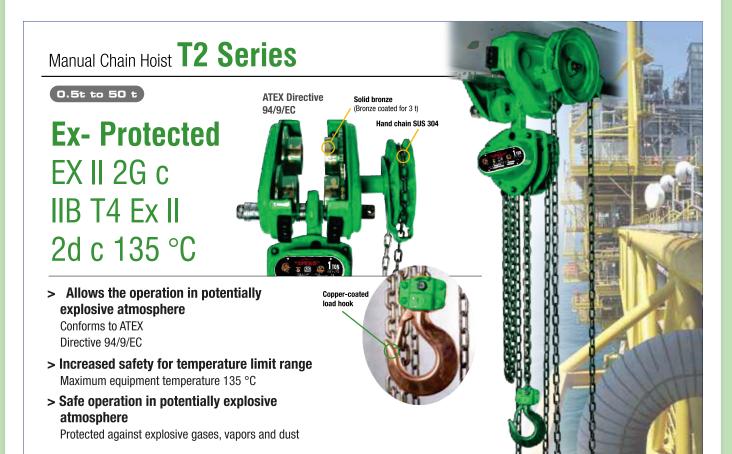
A rail clamp prevents a manually-operated trolley from traveling by itself. Activated by manipulating a hand chain, the trolley rail clamp is convenient when fixing a trolley at a per-set position, such as in a rolling and pitching ship or in a sloped tunnel.

Large Capacity Chain Hoist

Chain hoists with lifting capacities up to 100 tons are available upon request.



INFORMATION





0.5t to 50 t

Stress-free 7:1 Lifting Speed! High Speed KII is just released!

Succeeded in no-load high-speed operation

With originally developed automatic high/low-speed clutch technology,

SPEED has realized no-load seven times lifting speed.

This gear shows outstanding durability in continuous and

long-term use though it is small size.

Operability in a loaded condition is as high as the standard specifications.

Relieved from past stress, a worker can smoothly prepare for his field work.

Unique Industry Innovation!

Equipped with automatic speed change gear in no-load.



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Manufactured by:

R.N. SURESH TOOLS CORPN.

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